

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



857G-040 PRIMER BLACK

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 06/24/2025 |
| 15.1 | 01/29/2026 | 1347005-00050 | Date of first issue: 02/27/2017 |

SECTION 1. IDENTIFICATION

Product name : 857G-040 PRIMER BLACK

Product code : D15444804

SDS-Identcode : 130000127888

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19801 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Coatings

Restrictions on use : For industrial use only.
Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Carcinogenicity : Category 2

Reproductive toxicity : Category 1B

Other hazards

The thermal decomposition vapors of fluorinated plastics may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.

GHS label elements

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Hazard pictograms :



Signal Word : Danger

Hazard Statements : H351 Suspected of causing cancer.
H360D May damage the unborn child.

Precautionary Statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P280 Wear protective gloves, protective clothing, eye protection and face protection.
Response:
P308 + P313 IF exposed or concerned: Get medical attention.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents and container to an approved waste disposal plant.

Additional Labeling

The following percentage of the mixture consists of ingredient(s) with unknown acute oral toxicity: 5.9556 %

The following percentage of the mixture consists of ingredient(s) with unknown acute dermal toxicity: 5.9556 %

The following percentage of the mixture consists of ingredient(s) with unknown acute inhalation toxicity: 5.9556 %

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Paint

Components

| Chemical name | CAS No./Unique ID | Concentration (% w/w) | Trade secret |
|------------------------|-------------------|-----------------------|--------------|
| Aluminum oxide | 1344-28-1* | >= 5 - <= 10 | TSC |
| Silicon carbide | 409-21-2* | >= 3 - <= 7 | TSC |
| Furfuryl alcohol | 98-00-0* | >= 1 - <= 5 | TSC |
| N-Methyl-2-pyrrolidone | 872-50-4* | >= 1 - <= 5 | TSC |

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| C.I. Pigment Blue 29 | 57455-37-5* | $\geq 1 - \leq 5$ | TSC |
| Carbon black | 1333-86-4* | $\geq 0.1 - \leq 1$ | TSC |
| Triethylamine | 121-44-8* | $\geq 0.1 - \leq 1$ | TSC |

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
Get medical attention.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Suspected of causing cancer.
May damage the unborn child.
No information available.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : None known.

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- Specific hazards during fire fighting : Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
potentially toxic fluorinated compounds
aerosolized particulates
Carbon oxides
Nitrogen oxides (NO_x)
Sulfur oxides
Silicon oxides
Metal oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
- Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g., by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.

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Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust ventilation.
- Advice on safe handling : Do not get on skin or clothing.
Do not breathe vapors or spray mist.
Do not swallow.
Avoid contact with eyes.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Keep container tightly closed.
Take care to prevent spills, waste and minimize release to the environment.

Do not breathe decomposition products.
- Conditions for safe storage : Keep in properly labeled containers.
Store locked up.
Keep tightly closed.
Store in accordance with the particular national regulations.
- Materials to avoid : Do not store with the following product types:
Self-reactive substances and mixtures
Organic peroxides
Explosives
Gases
- Recommended storage temperature : 41 - 77 °F / 5 - 25 °C
- Further information on storage stability : Do not freeze.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|----------------|-----------|-------------------------------|--|----------|
| Aluminum oxide | 1344-28-1 | TWA (total dust) | 15 mg/m ³ | OSHA Z-1 |
| | | TWA (respirable fraction) | 5 mg/m ³ | OSHA Z-1 |

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| | | TWA (Respirable particulate matter) | 1 mg/m ³ (Aluminum) | ACGIH |
| Silicon carbide | 409-21-2 | TWA (Respirable) | 5 mg/m ³ | NIOSH REL |
| | | TWA (total) | 10 mg/m ³ | NIOSH REL |
| | | TWA (total dust) | 15 mg/m ³ | OSHA Z-1 |
| | | TWA (respirable fraction) | 5 mg/m ³ | OSHA Z-1 |
| | | TWA (Inhalable particulate matter) | 10 mg/m ³ | ACGIH |
| | | TWA (Respirable particulate matter) | 3 mg/m ³ | ACGIH |
| Furfuryl alcohol | 98-00-0 | TWA | 0.2 ppm | ACGIH |
| | | ST | 15 ppm 60 mg/m ³ | NIOSH REL |
| | | TWA | 10 ppm 40 mg/m ³ | NIOSH REL |
| | | TWA | 50 ppm 200 mg/m ³ | OSHA Z-1 |
| N-Methyl-2-pyrrolidone | 872-50-4 | TWA | 15 ppm 60 mg/m ³ | US WEEL |
| | | STEL | 30 ppm 120 mg/m ³ | US WEEL |
| C.I. Pigment Blue 29 | 57455-37-5 | TWA (Respirable particulate matter) | 1 mg/m ³ (Aluminum) | ACGIH |
| Carbon black | 1333-86-4 | TWA (Inhalable particulate matter) | 3 mg/m ³ | ACGIH |
| | | TWA | 3.5 mg/m ³ | NIOSH REL |
| | | TWA | 3.5 mg/m ³ | OSHA Z-1 |
| Triethylamine | 121-44-8 | TWA | 0.5 ppm | ACGIH |
| | | STEL | 1 ppm | ACGIH |
| | | TWA | 25 ppm 100 mg/m ³ | OSHA Z-1 |

This substance(s) is not bioavailable and therefore does not contribute to a dust inhalation hazard.

Carbon black

Occupational exposure limits of decomposition products

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|-------------------|-----------|----------------------------------|--|-------|
| Hydrogen fluoride | 7664-39-3 | TWA | 0.5 ppm | ACGIH |

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| | | | (Fluorine) | |
| | | C | 2 ppm (Fluorine) | ACGIH |
| | | TWA | 3 ppm | OSHA Z-2 |
| | | C | 6 ppm 5 mg/m ³ | NIOSH REL |
| | | TWA | 3 ppm 2.5 mg/m ³ | NIOSH REL |
| Carbonyl difluoride | 353-50-4 | TWA | 2 ppm | ACGIH |
| | | STEL | 5 ppm | ACGIH |
| | | TWA | 2 ppm 5 mg/m ³ | NIOSH REL |
| | | ST | 5 ppm 15 mg/m ³ | NIOSH REL |
| | | TWA | 2.5 mg/m ³ (Fluorine) | OSHA Z-1 |
| Carbon dioxide | 124-38-9 | TWA | 5,000 ppm | ACGIH |
| | | STEL | 30,000 ppm | ACGIH |
| | | TWA | 5,000 ppm 9,000 mg/m ³ | NIOSH REL |
| | | ST | 30,000 ppm 54,000 mg/m ³ | NIOSH REL |
| | | TWA | 5,000 ppm 9,000 mg/m ³ | OSHA Z-1 |
| Carbon monoxide | 630-08-0 | TWA | 25 ppm | ACGIH |
| | | TWA | 35 ppm 40 mg/m ³ | NIOSH REL |
| | | C | 200 ppm 229 mg/m ³ | NIOSH REL |
| | | TWA | 50 ppm 55 mg/m ³ | OSHA Z-1 |
| 1-Propene, 1,1,3,3,3-pentafluoro-2-(trifluoromethyl)- | 382-21-8 | C | 0.01 ppm | ACGIH |

Biological occupational exposure limits

| Components | CAS-No. | Control parameters | Biological specimen | Sam-pling time | Permissible concentra-tion | Basis |
|------------------------|----------|----------------------------------|---------------------|--|----------------------------|-----------|
| N-Methyl-2-pyrrolidone | 872-50-4 | 5-Hydroxy-N-methyl-2-pyrrolidone | Urine | End of shift (As soon as possible after exposure ceases) | 100 mg/l | ACGIH BEI |

Engineering measures : Processing may form hazardous compounds (see section 10).
Minimize workplace exposure concentrations.
If sufficient ventilation is unavailable, use with local exhaust

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ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Chemical-resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : black

Odor : No data available

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Odor Threshold : No data available

pH : 8.5 - 11

Melting point/freezing point : No data available

Initial boiling point and boiling range : 212 °F / 100 °C

Flash point : does not flash

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Flammability (liquids) : Not applicable

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 1.1970 g/cm³

Solubility(ies)
Water solubility : soluble

Partition coefficient: n-octanol/water : Not applicable

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : 262 mPa.s
Viscosity, kinematic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle characteristics

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Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : None known.

Incompatible materials : None.

Hazardous decomposition products

Thermal decomposition : Hydrogen fluoride
Carbonyl difluoride
Carbon dioxide
Carbon monoxide
1-Propene, 1,1,3,3,3-pentafluoro-2-(trifluoromethyl)-

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: 3,472 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 5,000 mg/kg
Method: Calculation method

Components:

Aluminum oxide:

Acute oral toxicity : LD50 (Rat): > 10,000 mg/kg
Method: OECD Test Guideline 401

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Acute inhalation toxicity : LC50 (Rat): > 5.09 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity
Remarks: Based on data from similar materials

Silicon carbide:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 423

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Furfuryl alcohol:

Acute oral toxicity : LD50 (Rat): 132 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1.35 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): 657 mg/kg

N-Methyl-2-pyrrolidone:

Acute oral toxicity : LD50 (Rat): 4,150 mg/kg
Method: OECD Test Guideline 401
Remarks: The test was conducted equivalent or similar to guideline

Acute inhalation toxicity : LC50 (Rat): > 5.1 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Remarks: The test was conducted according to guideline

Acute dermal toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 402
Remarks: The test was conducted equivalent or similar to guideline

C.I. Pigment Blue 29:

Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity

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Carbon black:

Acute oral toxicity : LD50 (Rat): > 10,000 mg/kg

Triethylamine:

Acute oral toxicity : Acute toxicity estimate (Rat): 100 mg/kg
Method: Expert judgment

Acute inhalation toxicity : LC50 (Rat): 7.2 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403

Assessment: Not corrosive to the respiratory tract.

Acute dermal toxicity : Acute toxicity estimate: 300 mg/kg
Method: Expert judgment

Skin corrosion/irritation

Not classified based on available information.

Components:

Aluminum oxide:

Species : Rabbit
Method : OECD Test Guideline 404
Result : No skin irritation

Silicon carbide:

Species : Rat
Result : No skin irritation

Furfuryl alcohol:

Result : Skin irritation

N-Methyl-2-pyrrolidone:

Species : Rabbit
Method : OECD Test Guideline 404
Result : Skin irritation
Remarks : The test was conducted equivalent or similar to guideline

C.I. Pigment Blue 29:

Species : Rabbit
Result : No skin irritation
Remarks : Based on data from similar materials

Carbon black:

Species : Rabbit
Result : No skin irritation

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Triethylamine:

Species : Rabbit
Result : Corrosive after 3 minutes or less of exposure

Serious eye damage/eye irritation

Not classified based on available information.

Components:

Aluminum oxide:

Species : Rabbit
Result : No eye irritation

Furfuryl alcohol:

Result : Irritation to eyes, reversing within 21 days
Remarks : Based on national or regional regulation.

N-Methyl-2-pyrrolidone:

Species : Rabbit
Result : Irritation to eyes, reversing within 21 days
Method : OECD Test Guideline 405
Remarks : The test was conducted equivalent or similar to guideline

Carbon black:

Species : Rabbit
Result : No eye irritation
Method : OECD Test Guideline 405

Triethylamine:

Species : Rabbit
Result : Irreversible effects on the eye

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Aluminum oxide:

Routes of exposure : Skin contact
Species : Guinea pig
Result : negative

Furfuryl alcohol:

Test Type : Local lymph node assay (LLNA)
Routes of exposure : Skin contact

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Species : Mouse
Result : negative

Routes of exposure : Inhalation
Species : Mouse
Result : equivocal

N-Methyl-2-pyrrolidone:

Test Type : Local lymph node assay (LLNA)
Routes of exposure : Skin contact
Species : Mouse
Method : OECD Test Guideline 429
Result : negative
Remarks : Based on data from similar materials

C.I. Pigment Blue 29:

Test Type : Maximization Test
Routes of exposure : Skin contact
Species : Guinea pig
Result : negative
Remarks : Based on data from similar materials

Carbon black:

Test Type : Buehler Test
Routes of exposure : Skin contact
Species : Guinea pig
Method : OECD Test Guideline 406
Result : negative

Triethylamine:

Test Type : Mouse ear swelling test (MEST)
Routes of exposure : Skin contact
Species : Mouse
Result : negative
Remarks : Based on data from similar materials

Germ cell mutagenicity

Not classified based on available information.

Components:

Aluminum oxide:

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Silicon carbide:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

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Furfuryl alcohol:

- Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Result: positive
- Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
- Test Type: Chromosome aberration test in vitro
Result: equivocal
- Genotoxicity in vivo : Test Type: In vivo mammalian alkaline comet assay
Species: Mouse
Application Route: Ingestion
Result: negative
- Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

N-Methyl-2-pyrrolidone:

- Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative
Remarks: The test was conducted according to guideline
- Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative
Remarks: The test was conducted according to guideline
- Test Type: DNA damage and repair, unscheduled DNA synthesis in mammalian cells (in vitro)
Method: OECD Test Guideline 482
Result: negative
Remarks: The test was conducted equivalent or similar to guideline
- Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: Ingestion
Method: OECD Test Guideline 474
Result: negative
Remarks: The test was conducted according to guideline

C.I. Pigment Blue 29:

- Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative
- Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

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Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative
Remarks: Based on data from similar materials

Carbon black:

Genotoxicity in vitro

: Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative

Test Type: In vitro sister chromatid exchange assay in mam-
malian cells
Method: OECD Test Guideline 479
Result: negative

Test Type: in vitro micronucleus test
Method: OECD Test Guideline 487
Result: negative

Genotoxicity in vivo

: Test Type: Sex-linked recessive lethal test in Drosophila mel-
anogaster (in vivo)
Species: Drosophila melanogaster (vinegar fly)
Application Route: Ingestion
Method: OECD Test Guideline 477
Result: negative

Triethylamine:

Genotoxicity in vitro

: Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Test Type: In vitro sister chromatid exchange assay in mam-
malian cells
Result: negative

Genotoxicity in vivo

: Test Type: Mutagenicity (in vivo mammalian bone-marrow
cytogenetic test, chromosomal analysis)
Species: Rat
Application Route: inhalation (vapor)
Result: negative

Carcinogenicity

Suspected of causing cancer.

Components:

Aluminum oxide:

Carcinogenicity - Assess- : Weight of evidence does not support classification as a car-

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Group 2B: Possibly carcinogenic to humans
Carbon black 1333-86-4

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

May damage the unborn child.

Components:

Aluminum oxide:

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity, Based on data from similar materials

Furfuryl alcohol:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Result: negative

N-Methyl-2-pyrrolidone:

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 416
Result: negative
Remarks: The test was conducted according to guideline

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: positive
Remarks: The test was conducted according to guideline

Test Type: Fertility/early embryonic development
Species: Rat
Application Route: inhalation (vapor)
Method: OECD Test Guideline 414
Result: positive
Remarks: The test was conducted equivalent or similar to guideline

Test Type: Embryo-fetal development
Species: Rabbit
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: positive

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Remarks: The test was conducted equivalent or similar to guideline

Reproductive toxicity - Assessment : Clear evidence of adverse effects on development, based on animal experiments.

C.I. Pigment Blue 29:

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 422
Result: negative

Effects on fetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 422
Result: negative

Carbon black:

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative

Test Type: Embryo-fetal development
Species: Mouse
Application Route: inhalation (dust/mist/fume)
Result: negative

Triethylamine:

Effects on fertility : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 422
Result: negative
Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative
Remarks: Based on data from similar materials

STOT-single exposure

Not classified based on available information.

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Components:

Furfuryl alcohol:

Assessment : May cause respiratory irritation.

N-Methyl-2-pyrrolidone:

Assessment : May cause respiratory irritation.

Triethylamine:

Assessment : May cause respiratory irritation.

STOT-repeated exposure

Not classified based on available information.

Components:

Aluminum oxide:

Assessment : No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Silicon carbide:

Assessment : No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Repeated dose toxicity

Components:

Aluminum oxide:

Species : Rat
NOAEL : 141 mg/kg
LOAEL : > 141 mg/kg
Application Route : Ingestion
Exposure time : 28 d
Remarks : No significant adverse effects were reported
Based on data from similar materials

Species : Rat
NOAEL : 0.070 mg/l
LOAEL : > 0.07 mg/l
Application Route : inhalation (dust/mist/fume)
Exposure time : 180 d
Method : OECD Test Guideline 413
Remarks : No significant adverse effects were reported
Based on data from similar materials

Silicon carbide:

Species : Rat
Application Route : inhalation (dust/mist/fume)
Exposure time : 50 hrs

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N-Methyl-2-pyrrolidone:

Species : Rat, male
NOAEL : 169 mg/kg
LOAEL : 433 mg/kg
Application Route : Ingestion
Exposure time : 90 Days
Method : OECD Test Guideline 408
Remarks : The test was conducted according to guideline

Species : Rat
NOAEL : 0.5 mg/l
LOAEL : 1 mg/l
Application Route : inhalation (dust/mist/fume)
Exposure time : 96 Days
Method : OECD Test Guideline 413
Remarks : The test was conducted according to guideline

Species : Rabbit, male
NOAEL : 826 mg/kg
LOAEL : 1,653 mg/kg
Application Route : Skin contact
Exposure time : 20 Days
Method : OECD Test Guideline 410
Remarks : The test was conducted equivalent or similar to guideline

C.I. Pigment Blue 29:

Species : Rat
NOAEL : 300 mg/kg
Application Route : Ingestion
Exposure time : 42 - 55 Days
Method : OECD Test Guideline 422

Carbon black:

Species : Rat
NOAEL : 1 mg/kg
LOAEL : 7 mg/kg
Application Route : inhalation (dust/mist/fume)
Exposure time : 90 Days
Remarks : This substance(s) is not bioavailable and therefore does not contribute to a dust inhalation hazard.

Triethylamine:

Species : Rat
NOAEL : 1.02 mg/l
Application Route : inhalation (vapor)
Exposure time : 28 Weeks

Aspiration toxicity

Not classified based on available information.

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Experience with human exposure

Components:

N-Methyl-2-pyrrolidone:

Skin contact : Symptoms: Skin irritation

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Aluminum oxide:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): Exposure time: 96 h
Remarks: No toxicity at the limit of solubility.
Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates : LC50 (Ceriodaphnia dubia (water flea)): Exposure time: 48 h
Remarks: No toxicity at the limit of solubility.
Based on data from similar materials

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: No toxicity at the limit of solubility.
Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: No toxicity at the limit of solubility.

Toxicity to fish (Chronic toxicity) : NOEC (Pimephales promelas (fathead minnow)): Exposure time: 7 d
Remarks: No toxicity at the limit of solubility.
Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): Exposure time: 21 d
Method: OECD Test Guideline 211
Remarks: No toxicity at the limit of solubility.
Based on data from similar materials

Ecotoxicology Assessment

Acute aquatic toxicity : No toxicity at the limit of solubility.

Chronic aquatic toxicity : No toxicity at the limit of solubility.

Silicon carbide:

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Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): \geq 100 mg/l
Exposure time: 22 d
Method: OECD Test Guideline 211

Furfuryl alcohol:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 100 mg/l
Exposure time: 48 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 24 h

N-Methyl-2-pyrrolidone:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 500 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 24 h
Method: DIN 38412
Remarks: The test was conducted according to guideline

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 600.5 mg/l
Exposure time: 72 h

EC10 (Desmodesmus subspicatus (green algae)): 92.6 mg/l
Exposure time: 72 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 12.5 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211
Remarks: The test was conducted according to guideline

Toxicity to microorganisms : EC50 (activated sludge): > 600 mg/l
Exposure time: 30 min
Method: ISO 8192
Remarks: The test was conducted according to guideline

C.I. Pigment Blue 29:

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 90.2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 20.8 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : NOEC (Pseudokirchneriella subcapitata (green algae)): > 98.8 mg/l
Exposure time: 72 h

ErC50 (Pseudokirchneriella subcapitata (green algae)): > 98.8 mg/l
Exposure time: 72 h

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Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 25.9 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211

Carbon black:

Toxicity to fish : LL50 (Danio rerio (zebra fish)): > 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): > 5,600 mg/l
Exposure time: 24 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EL10 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
Exposure time: 72 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 201

EL50 (Desmodesmus subspicatus (green algae)): > 10,000 mg/l
Exposure time: 72 h
Test substance: Water Accommodated Fraction
Method: OECD Test Guideline 201

Triethylamine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 36 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Ceriodaphnia dubia (water flea)): 17 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : NOEC (Pseudokirchneriella subcapitata (green algae)): 1.1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

ErC50 (Pseudokirchneriella subcapitata (green algae)): 8 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Ceriodaphnia dubia (water flea)): 7.1 mg/l
Exposure time: 7 d

Toxicity to microorganisms : EC10 (Pseudomonas putida): 71 mg/l
Exposure time: 17 h
Method: DIN 38 412 Part 8

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Persistence and degradability

Components:

Furfuryl alcohol:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 97.7 %
Exposure time: 14 d
Method: OECD Test Guideline 301C

N-Methyl-2-pyrrolidone:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 73 %
Exposure time: 28 d
Method: OECD Test Guideline 301C
Remarks: The test was conducted according to guideline

Biodegradation Simulation Tests :

Environmental Compartment: Soil
Value type: DT50
Value: 11.5 d
Temperature: 20 °C
Remarks: No test guideline followed

Triethylamine:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 80.3 %
Exposure time: 29 d
Method: OECD Test Guideline 301B
Remarks: Based on data from similar materials

Bioaccumulative potential

Components:

Aluminum oxide:

Bioaccumulation : Remarks: The product may be accumulated in organisms.
Based on data from similar materials

Furfuryl alcohol:

Partition coefficient: n-octanol/water : log Pow: 0.3

N-Methyl-2-pyrrolidone:

Partition coefficient: n-octanol/water : log Pow: -0.46
Method: OECD Test Guideline 107
Remarks: The test was conducted according to guideline

Triethylamine:

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Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): < 0.5
Method: OECD Test Guideline 305C

Partition coefficient: n-octanol/water : log Pow: 1.45

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.
Do not dispose of waste into sewer.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

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SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Carcinogenicity
Reproductive toxicity

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

| | | |
|------------------------|-----------|--------------|
| N-Methyl-2-pyrrolidone | 872-50-4 | >= 1 - < 5 % |
| Lead | 7439-92-1 | < 0.1 % |

Volatile organic compounds (VOC) content

VOC content: 404.07 g/l
Remarks: less exempt

VOC content: 101.02 g/l
Remarks: as packaged

US State Regulations

Pennsylvania Right To Know

| | |
|------------------------|--------------|
| Water | 7732-18-5 |
| Aluminum oxide | 1344-28-1 |
| Polyamide-imide | Trade secret |
| Silicon carbide | 409-21-2 |
| Fluoropolymer | Trade secret |
| Furfuryl alcohol | 98-00-0 |
| N-Methyl-2-pyrrolidone | 872-50-4 |
| Triethylamine | 121-44-8 |
| Zinc oxide | 1314-13-2 |

California Prop. 65

WARNING: This product can expose you to chemicals including Furfuryl alcohol, which is/are known to the State of California to cause cancer, and N-Methyl-2-pyrrolidone, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

| | |
|------------------|-----------|
| Aluminum oxide | 1344-28-1 |
| Furfuryl alcohol | 98-00-0 |

California Permissible Exposure Limits for Chemical Contaminants

| | |
|------------------------|-----------|
| Aluminum oxide | 1344-28-1 |
| Silicon carbide | 409-21-2 |
| Furfuryl alcohol | 98-00-0 |
| N-Methyl-2-pyrrolidone | 872-50-4 |

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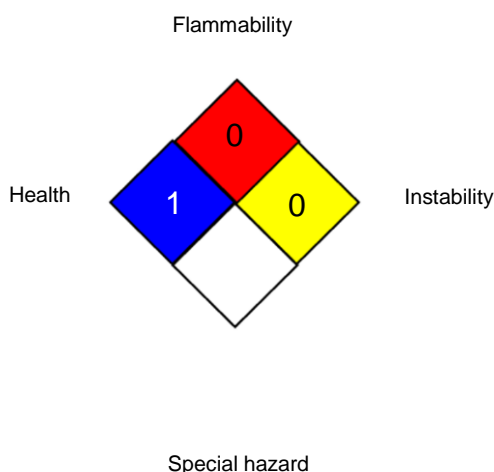
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SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

| | | |
|-----------------|---|---|
| HEALTH | * | 1 |
| FLAMMABILITY | | 0 |
| PHYSICAL HAZARD | | 0 |

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Full text of other abbreviations

| | | |
|-----------------|---|---|
| ACGIH | : | USA. ACGIH Threshold Limit Values (TLV) |
| ACGIH BEI | : | ACGIH - Biological Exposure Indices (BEI) |
| NIOSH REL | : | USA. NIOSH Recommended Exposure Limits |
| OSHA Z-1 | : | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants |
| OSHA Z-2 | : | USA. Occupational Exposure Limits (OSHA) - Table Z-2 |
| US WEEL | : | USA. Workplace Environmental Exposure Levels (WEEL) |
| ACGIH / TWA | : | 8-hour, time-weighted average |
| ACGIH / STEL | : | Short-term exposure limit |
| ACGIH / C | : | Ceiling limit |
| NIOSH REL / TWA | : | Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek |
| NIOSH REL / ST | : | STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday |
| NIOSH REL / C | : | Ceiling value not be exceeded at any time. |
| OSHA Z-1 / TWA | : | 8-hour time weighted average |
| OSHA Z-2 / TWA | : | 8-hour time weighted average |
| US WEEL / TWA | : | 8-hr TWA |
| US WEEL / STEL | : | Short-Term TWA |

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DOT - Department of Transportation; DSL - Domestic Sub-

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stances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 01/29/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8