

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



958G-406 ONE COAT BLACK

Version	Revision Date:	SDS Number:	Date of last issue: 02/10/2025
16.0	05/27/2025	1347547-00055	Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : 958G-406 ONE COAT BLACK

Product code : D14767942

SDS-Identcode : 130000127979

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19801 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Telefax : +31-78-6163737

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

E-mail address : sds-support@chemours.com

Recommended use of the chemical and restrictions on use

Recommended use : Coatings

Restrictions on use : For industrial use only.
Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	: Category 3
Skin irritation	: Category 2
Eye irritation	: Category 2A
Skin sensitization	: Category 1
Carcinogenicity	: Category 2
Reproductive toxicity	: Category 1B

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Specific target organ toxicity : Category 3
- single exposure

Specific target organ toxicity : Category 2 (Auditory system)
- repeated exposure

Other hazards

The thermal decomposition vapors of fluorinated plastics may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.
Vapors may form explosive mixture with air.

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H360D May damage the unborn child.
H373 May cause damage to organs (Auditory system) through prolonged or repeated exposure.

Precautionary Statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, sparks, open flame and hot surfaces. No smoking.
P233 Keep container tightly closed.
P241 Use explosion-proof electrical, ventilating and lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves, protective clothing, eye protection and face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air

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and keep comfortable for breathing. Call a doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical attention.
P333 + P313 If skin irritation or rash occurs: Get medical attention.
P337 + P313 If eye irritation persists: Get medical attention.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents and container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Paint

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
N-Methyl-2-pyrrolidone	872-50-4*	>= 45 - <= 70	TSC
Isobutyl methyl ketone	108-10-1*	>= 7 - <= 13	TSC
Xylene	1330-20-7*	>= 3 - <= 7	TSC
Ethylbenzene	100-41-4*	>= 3 - <= 7	TSC
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	25068-38-6*	>= 0.1 - <= 1	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention.

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| In case of skin contact | : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse. |
| In case of eye contact | : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention. |
| If swallowed | : If swallowed, DO NOT induce vomiting.
If vomiting occurs have person lean forward.
Call a physician or poison control center immediately.
Rinse mouth thoroughly with water.
Never give anything by mouth to an unconscious person. |
| Most important symptoms and effects, both acute and delayed | : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.
Suspected of causing cancer.
May damage the unborn child.
May cause damage to organs through prolonged or repeated exposure. |
| Protection of first-aiders | : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8). |
| Notes to physician | : Treat symptomatically and supportively. |
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SECTION 5. FIRE-FIGHTING MEASURES

- | | |
|---------------------------------------|---|
| Suitable extinguishing media | : Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical |
| Unsuitable extinguishing media | : High volume water jet |
| Specific hazards during fire fighting | : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health. |
| Hazardous combustion prod- | : Nitrogen oxides (NOx) |

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ucts	Carbon oxides Hydrogen fluoride carbonyl fluoride potentially toxic fluorinated compounds aerosolized particulates
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
Environmental precautions	: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g., by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapors/mists with a water spray jet. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

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| Technical measures | : | See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section. |
| Local/Total ventilation | : | If sufficient ventilation is unavailable, use with local exhaust ventilation.
Use explosion-proof electrical, ventilating and lighting equipment. |
| Advice on safe handling | : | Do not get on skin or clothing.
Do not breathe mist or vapors.
Do not swallow.
Do not get in eyes.
Wash skin thoroughly after handling.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Non-sparking tools should be used.
Keep container tightly closed.
Already sensitized individuals, and those susceptible to asthma, allergies, chronic or recurrent respiratory disease, should consult their physician regarding working with respiratory irritants or sensitizers.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Do not breathe decomposition products. |
| Conditions for safe storage | : | Keep in properly labeled containers.
Store locked up.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition. |
| Materials to avoid | : | Do not store with the following product types:
Strong oxidizing agents
Self-reactive substances and mixtures
Organic peroxides
Flammable solids
Pyrophoric liquids
Pyrophoric solids
Self-heating substances and mixtures
Substances and mixtures which in contact with water emit flammable gases
Explosives
Gases
Very acutely toxic substances and mixtures |
| Recommended storage temperature | : | 41 - 77 °F / 5 - 25 °C |

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Further information on storage stability : Do not freeze.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
N-Methyl-2-pyrrolidone	872-50-4	TWA	15 ppm 60 mg/m ³	US WEEL
		STEL	30 ppm 120 mg/m ³	US WEEL
Isobutyl methyl ketone	108-10-1	TWA	20 ppm	ACGIH
		STEL	75 ppm	ACGIH
		TWA	50 ppm 205 mg/m ³	NIOSH REL
		ST	75 ppm 300 mg/m ³	NIOSH REL
		TWA	100 ppm 410 mg/m ³	OSHA Z-1
Xylene	1330-20-7	TWA	100 ppm 435 mg/m ³	OSHA Z-1
		TWA	20 ppm	ACGIH
Ethylbenzene	100-41-4	TWA	20 ppm	ACGIH
		TWA	100 ppm 435 mg/m ³	NIOSH REL
		ST	125 ppm 545 mg/m ³	NIOSH REL
		TWA	100 ppm 435 mg/m ³	OSHA Z-1

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hydrogen fluoride	7664-39-3	TWA	0.5 ppm (Fluorine)	ACGIH
		C	2 ppm (Fluorine)	ACGIH
		TWA	3 ppm	OSHA Z-2
		C	6 ppm 5 mg/m ³	NIOSH REL
		TWA	3 ppm 2.5 mg/m ³	NIOSH REL
Carbonyl difluoride	353-50-4	TWA	2 ppm	ACGIH
		STEL	5 ppm	ACGIH
		TWA	2 ppm 5 mg/m ³	NIOSH REL

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		ST	5 ppm 15 mg/m ³	NIOSH REL
Carbon dioxide	124-38-9	TWA	5,000 ppm	ACGIH
		STEL	30,000 ppm	ACGIH
		TWA	5,000 ppm 9,000 mg/m ³	NIOSH REL
		ST	30,000 ppm 54,000 mg/m ³	NIOSH REL
		TWA	5,000 ppm 9,000 mg/m ³	OSHA Z-1
Carbon monoxide	630-08-0	TWA	25 ppm	ACGIH
		TWA	35 ppm 40 mg/m ³	NIOSH REL
		C	200 ppm 229 mg/m ³	NIOSH REL
		TWA	50 ppm 55 mg/m ³	OSHA Z-1

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sam-pling time	Permissible concentra-tion	Basis
N-Methyl-2-pyrrolidone	872-50-4	5-Hydroxy-N-methyl-2-pyrrolidone	Urine	End of shift (As soon as possible after exposure ceases)	100 mg/l	ACGIH BEI
Isobutyl methyl ketone	108-10-1	methyl isobutyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	1 mg/l	ACGIH BEI
Xylene	1330-20-7	Methyl-hippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	0.3 g/g cre-atinine	ACGIH BEI
Ethylbenzene	100-41-4	Sum of mandelic acid and phenyl gly-oxalic acid	Urine	End of shift (As soon as possible after exposure ceases)	150 mg/g creatinine	ACGIH BEI

Engineering measures : Processing may form hazardous compounds (see section

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Minimize workplace exposure concentrations.
If sufficient ventilation is unavailable, use with local exhaust ventilation.
Use explosion-proof electrical, ventilating and lighting equipment.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Chemical-resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Take note that the product is flammable, which may impact the selection of hand protection. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety goggles

Skin and body protection : Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.
Wear the following personal protective equipment:
If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic protective clothing.
Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Contaminated work clothing should not be allowed out of the workplace.

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Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: black
Odor	: No data available
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: > 212 °F / > 100 °C
Flash point	: 115 °F / 46 °C Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Flammability (liquids)	: Sustains combustion
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: No data available
Relative vapor density	: No data available
Density	: 1.0850 g/cm ³
Solubility(ies) Water solubility	: No data available
Partition coefficient: n-octanol/water	: Not applicable
Autoignition temperature	: No data available

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Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : 312 mPa.s

Viscosity, kinematic : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle characteristics
Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Flammable liquid and vapor.
Vapors may form explosive mixture with air.
Can react with strong oxidizing agents.
Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products

Thermal decomposition : Hydrogen fluoride
Carbonyl difluoride
Carbon dioxide
Carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

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Acute oral toxicity	: Acute toxicity estimate: 4,768 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate: 77.14 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method

Components:

N-Methyl-2-pyrrolidone:

Acute oral toxicity	: LD50 (Rat): 4,150 mg/kg Method: OECD Test Guideline 401 Remarks: The test was conducted equivalent or similar to guideline
Acute inhalation toxicity	: LC50 (Rat): > 5.1 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403 Remarks: The test was conducted according to guideline
Acute dermal toxicity	: LD50 (Rat): > 5,000 mg/kg Method: OECD Test Guideline 402 Remarks: The test was conducted equivalent or similar to guideline

Isobutyl methyl ketone:

Acute oral toxicity	: LD50 (Rat): 2,080 mg/kg
Acute inhalation toxicity	: Acute toxicity estimate: 11 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Expert judgment
Acute dermal toxicity	: LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

Xylene:

Acute oral toxicity	: LD50 (Rat): 3,523 mg/kg Method: Directive 67/548/EEC, Annex V, B.1.
Acute inhalation toxicity	: LC50 (Rat): 27.571 mg/l Exposure time: 4 h Test atmosphere: vapor
Acute dermal toxicity	: LD50 (Rabbit): > 4,200 mg/kg

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Ethylbenzene:

Acute oral toxicity	: LD50 (Rat): 3,500 mg/kg
Acute inhalation toxicity	: LC50 (Rat): 17.8 mg/l Exposure time: 4 h Test atmosphere: vapor
Acute dermal toxicity	: LD50 (Rabbit): > 5,000 mg/kg

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Acute oral toxicity	: LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity Remarks: Based on data from similar materials
Acute dermal toxicity	: LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity Remarks: Based on data from similar materials

Skin corrosion/irritation

Causes skin irritation.

Components:

N-Methyl-2-pyrrolidone:

Species	: Rabbit
Method	: OECD Test Guideline 404
Result	: Skin irritation
Remarks	: The test was conducted equivalent or similar to guideline

Isobutyl methyl ketone:

Species	: Rabbit
Method	: OECD Test Guideline 404
Result	: No skin irritation

Assessment	: Repeated exposure may cause skin dryness or cracking.
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Xylene:

Species	: Rabbit
Result	: Skin irritation

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Result	: Skin irritation
Remarks	: Based on national or regional regulation.

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Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

N-Methyl-2-pyrrolidone:

Species	: Rabbit
Result	: Irritation to eyes, reversing within 21 days
Method	: OECD Test Guideline 405
Remarks	: The test was conducted equivalent or similar to guideline

Isobutyl methyl ketone:

Species	: Human
Result	: Irritation to eyes, reversing within 21 days

Xylene:

Species	: Rabbit
Result	: Irritation to eyes, reversing within 21 days

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Result	: Irritation to eyes, reversing within 21 days
Remarks	: Based on national or regional regulation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Components:

N-Methyl-2-pyrrolidone:

Test Type	: Local lymph node assay (LLNA)
Routes of exposure	: Skin contact
Species	: Mouse
Method	: OECD Test Guideline 429
Result	: negative
Remarks	: Based on data from similar materials

Isobutyl methyl ketone:

Test Type	: Maximization Test
Routes of exposure	: Skin contact
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: negative

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Xylene:

Test Type	: Local lymph node assay (LLNA)
Routes of exposure	: Skin contact
Species	: Mouse
Result	: negative

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Test Type	: Maximization Test
Routes of exposure	: Skin contact
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: positive

Assessment	: Probability or evidence of skin sensitization in humans
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Germ cell mutagenicity

Not classified based on available information.

Components:

N-Methyl-2-pyrrolidone:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative Remarks: The test was conducted according to guideline Test Type: In vitro mammalian cell gene mutation test Method: OECD Test Guideline 476 Result: negative Remarks: The test was conducted according to guideline Test Type: DNA damage and repair, unscheduled DNA synthesis in mammalian cells (in vitro) Method: OECD Test Guideline 482 Result: negative Remarks: The test was conducted equivalent or similar to guideline
Genotoxicity in vivo	: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: Ingestion Method: OECD Test Guideline 474 Result: negative Remarks: The test was conducted according to guideline

Isobutyl methyl ketone:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES) Result: negative Test Type: In vitro mammalian cell gene mutation test
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Genotoxicity in vivo	Result: equivocal
	Test Type: Chromosome aberration test in vitro
	Result: negative
	: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
	Species: Mouse
	Application Route: Intraperitoneal injection
	Method: OECD Test Guideline 474
	Result: negative

Xylene:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES)
	Result: negative
	Test Type: Chromosome aberration test in vitro
	Result: negative
	Test Type: In vitro mammalian cell gene mutation test
	Result: negative
	Test Type: In vitro sister chromatid exchange assay in mammalian cells
	Result: negative
Genotoxicity in vivo	: Test Type: Rodent dominant lethal test (germ cell) (in vivo)
	Species: Mouse
	Application Route: Skin contact
	Result: negative

Ethylbenzene:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES)
	Result: negative
	Test Type: In vitro mammalian cell gene mutation test
	Method: OECD Test Guideline 476
	Result: negative
	Test Type: Chromosome aberration test in vitro
	Result: negative
Genotoxicity in vivo	: Test Type: Unscheduled DNA synthesis (UDS) test with mammalian liver cells in vivo
	Species: Mouse
	Application Route: Inhalation
	Method: OECD Test Guideline 486
	Result: negative

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES)
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	Result: equivocal
	Test Type: Chromosome aberration test in vitro
	Result: positive
	Test Type: DNA damage and repair, unscheduled DNA synthesis in mammalian cells (in vitro)
	Result: negative
Genotoxicity in vivo	: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
	Species: Mouse
	Application Route: Ingestion
	Result: negative

Carcinogenicity

Suspected of causing cancer.

Components:

N-Methyl-2-pyrrolidone:

Species	: Rat
Application Route	: Ingestion
Exposure time	: 2 Years
Method	: OECD Test Guideline 451
Result	: negative
Remarks	: The test was conducted according to guideline

Species	: Rat
Application Route	: Inhalation
Exposure time	: 2 Years
Method	: OECD Test Guideline 453
Result	: negative
Remarks	: The test was conducted equivalent or similar to guideline

Isobutyl methyl ketone:

Species	: Rat
Application Route	: inhalation (vapor)
Exposure time	: 2 Years
Method	: OECD Test Guideline 451
Result	: positive

Species	: Mouse
Application Route	: inhalation (vapor)
Exposure time	: 2 Years
Method	: OECD Test Guideline 451
Result	: positive

Carcinogenicity - Assessment	: Limited evidence of carcinogenicity in animal studies
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Xylene:

Species	: Rat
Application Route	: Ingestion
Exposure time	: 103 weeks
Result	: negative

Ethylbenzene:

Species	: Rat
Application Route	: inhalation (vapor)
Exposure time	: 104 weeks
Result	: positive
Remarks	: The mechanism or mode of action may not be relevant in humans.

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Species	: Rat
Application Route	: Ingestion
Exposure time	: 24 Months
Method	: OECD Test Guideline 453
Result	: negative

Species	: Mouse
Application Route	: Skin contact
Exposure time	: 24 Months
Method	: OECD Test Guideline 453
Result	: negative

IARC	Group 2B: Possibly carcinogenic to humans	
	Isobutyl methyl ketone	108-10-1
	Group 2B: Possibly carcinogenic to humans	
	Ethylbenzene	100-41-4

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

May damage the unborn child.

Components:

N-Methyl-2-pyrrolidone:

Effects on fertility	: Test Type: Two-generation reproduction toxicity study
	Species: Rat
	Application Route: Ingestion
	Method: OECD Test Guideline 416
	Result: negative
	Remarks: The test was conducted according to guideline

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Effects on fetal development	: Test Type: Embryo-fetal development Species: Rat Application Route: Ingestion Method: OECD Test Guideline 414 Result: positive Remarks: The test was conducted according to guideline Test Type: Fertility/early embryonic development Species: Rat Application Route: inhalation (vapor) Method: OECD Test Guideline 414 Result: positive Remarks: The test was conducted equivalent or similar to guideline Test Type: Embryo-fetal development Species: Rabbit Application Route: Ingestion Method: OECD Test Guideline 414 Result: positive Remarks: The test was conducted equivalent or similar to guideline
Reproductive toxicity - Assessment	: Clear evidence of adverse effects on development, based on animal experiments.

Isobutyl methyl ketone:

Effects on fertility	: Test Type: Two-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Result: negative
Effects on fetal development	: Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (vapor) Result: negative

Xylene:

Effects on fertility	: Test Type: One-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Result: negative
Effects on fetal development	: Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (vapor) Result: negative

Ethylbenzene:

Effects on fertility	: Test Type: Two-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor)
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	Method: OECD Test Guideline 416
	Result: negative
Effects on fetal development	: Test Type: Embryo-fetal development
	Species: Rat
	Application Route: Inhalation
	Method: OECD Test Guideline 414
	Result: negative

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Effects on fertility	: Test Type: Two-generation reproduction toxicity study
	Species: Rat
	Application Route: Ingestion
	Method: OECD Test Guideline 416
	Result: negative
Effects on fetal development	: Test Type: Embryo-fetal development
	Species: Rabbit
	Application Route: Skin contact
	Result: negative

STOT-single exposure

May cause respiratory irritation.

Components:

N-Methyl-2-pyrrolidone:

Assessment	: May cause respiratory irritation.
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Isobutyl methyl ketone:

Assessment	: May cause drowsiness or dizziness.
------------	--------------------------------------

Xylene:

Assessment	: May cause respiratory irritation.
------------	-------------------------------------

STOT-repeated exposure

May cause damage to organs (Auditory system) through prolonged or repeated exposure.

Components:

Xylene:

Routes of exposure	: inhalation (vapor)
Target Organs	: Auditory system
Assessment	: Shown to produce significant health effects in animals at concentrations of >0.2 to 1 mg/l/6h/d .

Ethylbenzene:

Routes of exposure	: inhalation (vapor)
Target Organs	: Auditory system

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Assessment : Shown to produce significant health effects in animals at concentrations of >0.2 to 1 mg/l/6h/d.

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Assessment : No significant health effects observed in animals at concentrations of 200 mg/kg bw or less.

Repeated dose toxicity

Components:

N-Methyl-2-pyrrolidone:

Species : Rat, male
NOAEL : 169 mg/kg
LOAEL : 433 mg/kg
Application Route : Ingestion
Exposure time : 90 Days
Method : OECD Test Guideline 408
Remarks : The test was conducted according to guideline

Species : Rat
NOAEL : 0.5 mg/l
LOAEL : 1 mg/l
Application Route : inhalation (dust/mist/fume)
Exposure time : 96 Days
Method : OECD Test Guideline 413
Remarks : The test was conducted according to guideline

Species : Rabbit, male
NOAEL : 826 mg/kg
LOAEL : 1,653 mg/kg
Application Route : Skin contact
Exposure time : 20 Days
Method : OECD Test Guideline 410
Remarks : The test was conducted equivalent or similar to guideline

Isobutyl methyl ketone:

Species : Rat
NOAEL : 250 mg/kg
LOAEL : 1,000 mg/kg
Application Route : Ingestion
Exposure time : 13 Weeks

Species : Rat
NOAEL : 4.106 mg/l
Application Route : inhalation (vapor)
Exposure time : 14 Weeks

Xylene:

Species : Rat

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LOAEL	: > 0.2 - 1 mg/l
Application Route	: inhalation (vapor)
Exposure time	: 13 Weeks
Remarks	: Based on data from similar materials

Species	: Rat
LOAEL	: 150 mg/kg
Application Route	: Ingestion
Exposure time	: 90 Days

Ethylbenzene:

Species	: Rat
LOAEL	: 0.868 mg/l
Application Route	: inhalation (vapor)
Exposure time	: 13 Weeks

Species	: Rat
NOAEL	: 75 mg/kg
LOAEL	: 250 mg/kg
Application Route	: Ingestion
Method	: OECD Test Guideline 408

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Species	: Rat
NOAEL	: 50 mg/kg
LOAEL	: 250 mg/kg
Application Route	: Ingestion
Exposure time	: 90 Days
Method	: OECD Test Guideline 408

Species	: Mouse
NOAEL	: ≥ 100 mg/kg
Application Route	: Skin contact
Exposure time	: 13 Weeks
Method	: OECD Test Guideline 411

Aspiration toxicity

Not classified based on available information.

Components:

Isobutyl methyl ketone:

The substance or mixture causes concern owing to the assumption that it causes a human aspiration toxicity hazard.

Xylene:

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

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Ethylbenzene:

|| The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Experience with human exposure

Components:

N-Methyl-2-pyrrolidone:

|| Skin contact : Symptoms: Skin irritation

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

N-Methyl-2-pyrrolidone:

Toxicity to fish	: LC50 (Oncorhynchus mykiss (rainbow trout)): > 500 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 1,000 mg/l Exposure time: 24 h Method: DIN 38412 Remarks: The test was conducted according to guideline
Toxicity to algae/aquatic plants	: ErC50 (Desmodesmus subspicatus (green algae)): 600.5 mg/l Exposure time: 72 h EC10 (Desmodesmus subspicatus (green algae)): 92.6 mg/l Exposure time: 72 h
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 12.5 mg/l Exposure time: 21 d Method: OECD Test Guideline 211 Remarks: The test was conducted according to guideline
Toxicity to microorganisms	: EC50 (activated sludge): > 600 mg/l Exposure time: 30 min Method: ISO 8192 Remarks: The test was conducted according to guideline

Isobutyl methyl ketone:

Toxicity to fish	: LC50 (Danio rerio (zebra fish)): > 179 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 200 mg/l Exposure time: 48 h Method: OECD Test Guideline 202

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Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 30 mg/l
Exposure time: 21 d

Xylene:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 13.5 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1 - 10 mg/l
Exposure time: 24 h
Method: OECD Test Guideline 202
Remarks: Based on data from similar materials

Toxicity to algae/aquatic plants : EC50 (Skeletonema costatum (marine diatom)): 10 mg/l
Exposure time: 72 h

Toxicity to fish (Chronic toxicity) : NOEC (Danio rerio (zebra fish)): > 0.1 - < 1 mg/l
Exposure time: 35 d
Method: OECD Test Guideline 210
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EL10 (Daphnia magna (Water flea)): > 1 - 10 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211
Remarks: Based on data from similar materials

Toxicity to microorganisms : NOEC: > 100 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209
Remarks: Based on data from similar materials

Ethylbenzene:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 4.2 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 - 2.4 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 3.6 mg/l
Exposure time: 96 h

NOEC (Pseudokirchneriella subcapitata (green algae)): 3.4 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Ceriodaphnia dubia (water flea)): 0.96 mg/l
Exposure time: 7 d

Toxicity to microorganisms : EC50 (Nitrosomonas sp.): 96 mg/l

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Exposure time: 24 h

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Toxicity to fish	: LL50 (Oncorhynchus mykiss (rainbow trout)): > 1 - 10 mg/l Exposure time: 96 h Test substance: Water Accommodated Fraction Method: OECD Test Guideline 203 Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates	: EL50 (Daphnia magna (Water flea)): > 1 - 10 mg/l Exposure time: 48 h Test substance: Water Accommodated Fraction Remarks: Based on data from similar materials
Toxicity to algae/aquatic plants	: EL50 (Scenedesmus capricornutum (fresh water algae)): > 10 - 100 mg/l Exposure time: 72 h Test substance: Water Accommodated Fraction Remarks: Based on data from similar materials NOELR (Scenedesmus capricornutum (fresh water algae)): > 1 mg/l Exposure time: 72 h Test substance: Water Accommodated Fraction Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): > 0.1 - 1 mg/l Exposure time: 21 d Remarks: Based on data from similar materials
Toxicity to microorganisms	: IC50: > 100 mg/l Exposure time: 3 h Remarks: Based on data from similar materials

Persistence and degradability

Components:

N-Methyl-2-pyrrolidone:

Biodegradability	: Result: Readily biodegradable. Biodegradation: 73 % Exposure time: 28 d Method: OECD Test Guideline 301C Remarks: The test was conducted according to guideline
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Isobutyl methyl ketone:

Biodegradability	: Result: Readily biodegradable. Biodegradation: 83 % Exposure time: 28 d Method: OECD Test Guideline 301F
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Xylene:

Biodegradability : Result: Readily biodegradable.
Biodegradation: > 70 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
Remarks: Based on data from similar materials

Ethylbenzene:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 70 - 80 %
Exposure time: 28 d

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Bioaccumulative potential

Components:

N-Methyl-2-pyrrolidone:

Partition coefficient: n-octanol/water : log Pow: -0.46
Method: OECD Test Guideline 107
Remarks: The test was conducted according to guideline

Isobutyl methyl ketone:

Partition coefficient: n-octanol/water : log Pow: 1.9

Xylene:

Partition coefficient: n-octanol/water : log Pow: 3.16
Remarks: Calculation

Ethylbenzene:

Partition coefficient: n-octanol/water : log Pow: 3.6

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700):

Partition coefficient: n-octanol/water : log Pow: 3.5

Mobility in soil

No data available

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Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Dispose of in accordance with local regulations.
Do not dispose of waste into sewer.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty containers retain residue and can be dangerous.
Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

- UN number : UN 1263
Proper shipping name : PAINT
Class : 3
Packing group : III
Labels : 3
Environmentally hazardous : no

IATA-DGR

- UN/ID No. : UN 1263
Proper shipping name : Paint
Class : 3
Packing group : III
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355

IMDG-Code

- UN number : UN 1263
Proper shipping name : PAINT
Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

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49 CFR

UN/ID/NA number : UN 1263
Proper shipping name : Paint

Class : CBL
Packing group : III
Labels : NONE
ERG Code : 128
Marine pollutant : no
Remarks : Above applies only to containers over 119 gallons or 450 liters. Not regulated if shipped in packages less than or equal to 119 gallons (450 liters). If transporting by vessel or aircraft, unless other means of transportation is impracticable, then the product must be shipped as a flammable liquid.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Xylene	1330-20-7	100	1973
Ethylbenzene	100-41-4	1000	20644
Isobutyl methyl ketone	108-10-1	5000	54090

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Respiratory or skin sensitization
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

N-Methyl-2-pyrrolidone	872-50-4	>= 50 - < 70 %
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	Isobutyl methyl ketone	108-10-1	>= 5 - < 10 %
	Xylene	1330-20-7	>= 5 - < 10 %
	Ethylbenzene	100-41-4	>= 1 - < 5 %

Volatile organic compounds (VOC) content

VOC content: 828.27 g/l
Remarks: less exempt

VOC content: 828.15 g/l
Remarks: as packaged

US State Regulations

Pennsylvania Right To Know

N-Methyl-2-pyrrolidone	872-50-4
Polyamide-imide	Trade secret
Fluoropolymer	Trade secret
Isobutyl methyl ketone	108-10-1
Xylene	1330-20-7
Ethylbenzene	100-41-4
Butan-1-ol	71-36-3

California Prop. 65

WARNING: This product can expose you to chemicals including Isobutyl methyl ketone, which is/are known to the State of California to cause cancer, and N-Methyl-2-pyrrolidone, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances

Isobutyl methyl ketone	108-10-1
Xylene	1330-20-7
Ethylbenzene	100-41-4

California Permissible Exposure Limits for Chemical Contaminants

N-Methyl-2-pyrrolidone	872-50-4
Isobutyl methyl ketone	108-10-1
Xylene	1330-20-7
Ethylbenzene	100-41-4

SECTION 16. OTHER INFORMATION

Further information

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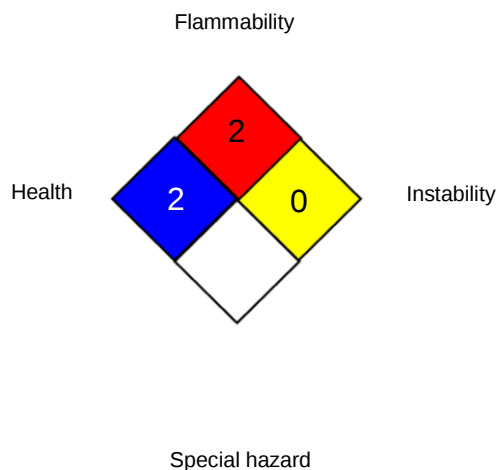
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NFPA 704:



HMIS® IV:

HEALTH	*	2
FLAMMABILITY		2
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	: USA. Occupational Exposure Limits (OSHA) - Table Z-2
US WEEL	: USA. Workplace Environmental Exposure Levels (WEEL)
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / STEL	: Short-term exposure limit
ACGIH / C	: Ceiling limit
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
NIOSH REL / C	: Ceiling value not be exceeded at any time.
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-2 / TWA	: 8-hour time weighted average
US WEEL / TWA	: 8-hr TWA
US WEEL / STEL	: Short-Term TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized Sys-

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tem; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 05/27/2025

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8