



Teflon™

Fluoroplastic Resin

Melt-Processable Teflon™ Fluoroplastic Resins at a Glance

Product Information

Melt-processable Teflon™ fluoroplastic resins are the ideal choice for component development in the rapidly advancing technologies of wire and cable, aerospace, consumer electronics, automotive, semicon, oil and gas, chemical processing, and wireless transmission, to name a few.

Discover the outstanding functional properties of Teflon™ fluoroplastic resins: exceptional dielectric properties, high stress-crack resistance, chemical inertness, low flammability, and thermal cycling capabilities.

Typical Properties¹

| Resin Type | Resin ² | Upper Service Temperature | Dielectric Constant (1 MHz) | Dissipation Factor (1 MHz) | MFR g/10 min | Melting Point °C | Tensile Strength MPa | Elongation % | Flexural Modulus MPa | Specific Gravity | Features |
|-------------|--------------------|---------------------------|-----------------------------|----------------------------|--------------|------------------|----------------------|--------------|----------------------|------------------|--|
| Teflon™ FEP | FEP 9302 | 200 | 2.03 | 0.0007 | 3 | 260 | 30 | 325 | 655 | 2.14 | Low MFR resin with highest stress crack resistance among FEP resins |
| | FEP CJ95 | 200 | 2.03 | 0.0007 | 5 | 255 | 28 | 300 | — | 2.14 | Low MFR resin with high stress crack resistance |
| | FEP 100 | 200 | 2.03 | 0.0006 | 7 | 260 | 27 | 340 | 580 | 2.14 | Low MFR general purpose resin |
| | FEP CJ99 | 200 | 2.03 | 0.0007 | 9 | 255 | 28 | 300 | — | 2.14 | Low MFR resin with high stress crack resistance and faster processing speeds |
| | FEP 9835 | 200 | 2.03 | 0.0006 | 20 | 255 | 24 | 300 | 520 | 2.14 | Mid-range MFR resin with superior electrical properties. Used in data communication and other applications |
| | FEP 106 | 200 | 2.03 | 0.0007 | 22 | 255 | 20 | 300 | 655 | 2.12–2.17 | Mid-range MFR resin for data communication and other applications |
| | FEP 9494 | 200 | 2.03 | 0.0006 | 30 | 255 | 20 | 300 | 520 | 2.14 | High speed, premium resin with superior electrical properties. Well suited for data communications cabling |
| | FEP 9495 | 200 | 2.03 | 0.0006 | 30 | 255 | 20 | 300 | 520 | 2.14 | High speed, premium resin with improved adhesion to copper wire. Well suited for data communications cabling |
| | FEP 9898 | 200 | 2.03 | 0.0006 | 30 | 255 | 20 | 300 | 520 | 2.14 | High speed, premium resin with enhanced electrical properties at high frequencies. Well suited for data communications cabling |
| | FEP 9819FL | 200 | 2.03 | 0.0006 | 30 | 255 | 20 | 300 | 520 | 2.14 | High MFR powder for specialty applications |

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| Teflon™ FFR | FFR 430 | 200 | 2.03 | 0.0007 | 7 | 260 | — | — | — | 2.14 | Foamable resin for large coax cables |
| | FFR 550 | 200 | 2.03 | 0.0006 | 14 | 260 | — | — | — | 2.14 | Foamable resin with increased production speed. For medium to large coax cables |
| | FFR 750 | 250 | 2.03 | 0.0006 | 12 | 260–290 | — | — | — | 2.14 | Foamable resin with superior attenuation performance. For medium to large coax cables |
| | FFR 770 | 200 | 2.03 | 0.0006 | 30 | 260 | — | — | — | 2.14 | High MFR foamable resin offering superior attenuation and high production speeds. Best suited for thin wall wire applications |
| | FFR 880 | 260 | 2.03 | 0.0001 | 42 | 305 | — | — | — | 2.14 | Higher MFR foamable resin offering the best attenuation and resistance to solder flare back. Best suited for thin wall wire applications |
| Teflon™ PFA | PFA 340 | 260 | 2.03 | 0.0001 | 14 | 302–310 | 25 | 300 | 590 | 2.12–2.17 | General purpose, high MFR resin for molding and extrusion applications |
| | PFA 345 | 260 | 2.03 | 0.0001 | 5 | 302–310 | 29 | 300 | 690 | 2.15 | General purpose, mid-range MFR resin for molding and extrusion applications |
| | PFA 350 | 260 | 2.03 | 0.0001 | 2 | 302–310 | 28 | 300 | 625 | 2.12–2.17 | General purpose, low MFR resin for molding and extrusion applications |
| | PFA 416HP | 260 | 2.03 | 0.0001 | 42 | 302–310 | 25 | 350 | 490 | 2.12–2.17 | High purity resin with superior electrical properties and high MFR. Well suited for thin wall wire insulation and small injection molded parts |
| | PFA 440HPA | 260 | 2.03 | 0.0001 | 14–19 | 302–310 | 25 | 300 | 590 | 2.12–2.17 | High purity, high MFR resin for injection molding and extrusion applications |
| | PFA 440HPB | 260 | 2.03 | 0.0001 | 12–15 | 302–310 | 25 | 300 | 590 | 2.12–2.17 | High purity, high MFR resin for injection molding and extrusion applications |
| | PFA 445HP | 260 | 2.03 | 0.0001 | 5 | 302–310 | 26 | 320 | 550 | 2.12–2.17 | High purity, mid-range MFR resin for molding and extrusion applications |
| | PFA 450HP | 260 | 2.03 | 0.0001 | 2 | 302–310 | 28 | 300 | 625 | 2.12–2.17 | High purity, low MFR resin with high stress crack resistance. Suited for molding and extrusion applications |
| | PFA 451HP | 260 | 2.03 | 0.0001 | 2 | 302–310 | 33 | 360 | 410 | 2.12–2.17 | High purity, low MFR resin with improved surface smoothness and increased resistance to chemical permeation. Suited for molding and extrusion applications |
| | PFA 940HP Plus | 260 | 2.03 | 0.0001 | 14–19 | 285–300 | 28 | 310 | 650 | 2.12–2.17 | Premium, high purity resin with high MFR and superior stress crack resistance. Suited for injection molding and extrusion applications |
| | PFA 945HP Plus | 260 | 2.03 | 0.0001 | 5–7 | 285–300 | 28 | 290 | 600 | 2.12–2.17 | Premium, high purity resin with mid-range MFR and superior stress crack resistance. Suited for injection molding and extrusion applications |
| | PFA 950HP Plus | 260 | 2.03 | 0.0001 | 2 | 285–300 | 28 | 260 | 600 | 2.12–2.17 | Premium, high purity resin with low MFR and superior stress crack resistance. Suited for molding and extrusion applications |
| | PFA 951HP Plus | 260 | 2.03 | 0.0001 | 2 | 300–320 | 28 | 290 | 600 | 2.12–2.17 | Premium, high purity resin with low MFR, superior stress crack resistance, and highest resistance to chemical permeation |
| | PFA C980 | 260 | — | — | 1.80–2.50 | 280 | 22 | 225 | 700 | 2.10–2.15 | Static dissipative resin |
| | PFA 401RL/421HP RL | 260 | — | — | 5.5–7.5 | 300–305 | 27 | 350 | — | 2.15 | Rotolining resins for sublayers in anti-corrosive linings |
| | PFA 9738JN | 260 | 2.03 | 0.0001 | 6 | 305–317 | 33 | 430 | 440 | 2.12–2.17 | High purity rotomolding and rotolining resin |
| PFA 9724 | 260 | 2.03 | 0.0001 | 12 | 302–310 | 25 | 300 | 590 | 2.12–2.17 | High MFR powder for specialty applications | |
| PFA 9725 | 260 | 2.03 | 0.0001 | 1.7 | 302–310 | 26 | 300 | 625 | 2.12–2.17 | Low MFR powder for specialty applications | |

Typical Properties¹

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| ECCtreme™ ECA | ECA 3000 | 300 | 2.05 | <0.00015 | 7 | 320 | 19 | 330 | — | 2.12–2.17 | Special purpose resin with mid-range MFR and highest temperature rating. Well suited for large gauge wire extrusion and molding |
| | ECA 4000 | 300 | 2.05 | <0.00015 | 14 | 320 | 19 | 330 | — | 2.12–2.17 | Special purpose resin with high MFR and highest temperature rating. Well suited for fine wire extrusion |
| Tefzel™ ETFE | ETFE 200 | 150 | 2.5–2.6 | 0.008 | 7 | 255–280 | 45 | 300 | 1200 | 1.7 | General purpose resin |
| | ETFE 280 | 150 | 2.05 | <0.00015 | 4 | 255–280 | 47 | 300 | 1200 | 1.7 | High stress crack resistance |
| | ETFE HT2181 | 150 | 2.5–2.6 | 0.007 | 6 | 255–280 | 40 | 300 | 1000 | 1.7 | General purpose resin with improved physical properties |
| | ETFE HT2183 | 150 | 2.5–2.6 | 0.007 | 6 | 255–280 | 40 | 300 | 1000 | 1.7 | Higher stress crack resistance |
| | ETFE 750 | 200 | 2.5–2.6 | 0.006 | 7 | 220–255 | 38 | 300 | 645 | 1.76 | Superior stress crack resistance with superior mechanical properties at high temperatures. Best suited for appliance wire applications |
| | ETFE HT2185 | 150 | 2.5–2.6 | 0.008 | 11 | 255–280 | 40 | 300 | 1000 | 1.7 | Higher MFR resin |
| | ETFE 207 | 150 | 2.5–2.6 | 0.007 | 30 | 250–280 | 40 | 300 | 1000 | 1.74 | Highest MFR among ETFE resins. Well suited for thin wall wire insulation and small injection molded parts |
| | ETFE HT2188 | 150 | 2.5–2.6 | 0.009 | 14 | 220–240 | 40 | 300 | 800 | 1.7 | Specialty resin with superior stress crack resistance and low melting point |
| | ETFE HT2160 | 150 | — | — | 1.5 | 255–280 | 38 | 200 | — | 1.7 | Static dissipative resin |
| | ETFE HT2170 | 150 | — | — | 2 | 220–255 | 40 | 200 | — | 1.75 | Static dissipative resin with lower melting point |
| | ETFE HT2202 | 150 | — | — | 7 | 255–280 | 35 | 250 | 1000 | 1.7 | Adhesively modified resin for use as a tie-layer |
| | ETFE HT2202HS | 150 | — | — | 30 | 250–280 | 35 | 250 | 1000 | 1.7 | Adhesively modified resin with higher MFR for use as a tie-layer |
| | ETFE HT2184 | 150 | — | — | 6 | 255–280 | 40 | 300 | 1000 | 1.7 | Powder for specialty applications |
| ETFE HT2195 | 150 | — | — | 20 | 253 | — | — | — | 1.73 | Rotomolding and rotolining grade | |

¹ See product technical data sheets for ASTM/ISO test methods. Typical properties are not suitable for specification purposes. The User is responsible for evaluating and determining whether the Chemours product is suitable and appropriate for a particular use and intended application.

² For inventory control purposes, product name may be followed by an X. Products labeled with or without an X following the grade name are equivalent, and all information in this document is applicable to both.

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